REPLACING THE STARTER
1. Disconnect positive battery cable and disconnect starter cable at starter.
2. On V8’s with manual shift transmission remove starter to oil pan bracket bolt.
3. Remove the 2 starter through bolts, tilt the starter and remove it from the vehicle.
4. Test fit the new starter in the bell housing. This is usually a tight fit between the bell housing and the flywheel and you may need to rotate the engine a little for additional flywheel clearance. If all is well, remove the nuts from the starter through bolts.
5. When replacing the starter, replace the outer through bolt then install the starter support bracket to the oil pan. Replace the other through bolt and tighten the bolts securely. If the support bracket is missing order part number 51A-11140. It is highly recommended that this brace be used!!